

High Purity Tubing

Pharmaceutical and Biotech

- Meets stringent ASME BPE and ASTM A270/S2 standards
- Processed and finished in a certified ISO 14644-1 Class 5 Cleanroom
- High Purity Service
 - Certified to ASME BPE SFT1
 - 100% bore-scoped and mechanically polished to 20 μ -in Ra (0.5 μ m) ID Max. Surface Finish
- Ultra High Purity Service
 - Certified to ASME BPE SFT4
 - 100% bore-scoped and Electropolished to 10 μ -in Ra (0.25 μ m) or 15 μ -in Ra (0.4 μ m) ID Max. Surface Finish



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RathGibson's High Purity Tubing for the Pharmaceutical and Biotech Industries

Quality. Purity. Reliability.

RathGibson High Purity and Ultra High Purity services bring you all this and more. Thanks to our mechanical and electropolishing processes, our tubing acquires smooth surfaces that resist contamination. Manufactured to meet the stringent ASME BPE and ASTM A270/S2 standards, RathGibson's High Purity tubing is ideal for the demands of the Pharmaceutical and Biotech industries.

High Purity Service

Products:	ASTM A270/S2, ASME BPE SFT1
Stock:	1/2" (12.7 mm) to 6" (152.4 mm) OD, 20 ft (6.1 m) lengths
Process(es):	100% bore-scoped and mechanically polished
Finishes:	20 µ-in Ra (0.5 µm) ID Max. and 30 µ-in Ra (0.8 µm) OD Max. surface roughness
Packaging:	ID cleaning in a certified ISO 14644-1 Class 5 cleanroom with a 99.9999% pure electronics grade nitrogen purge, plastic capped ends, heat-sealed with 6-mil poly sleeves and wood boxed for shipment

Ultra High Purity Service

Products:	True 10® and True 15®, ASTM A270/S2, ASME BPE SFT4
Stock:	1/2" (12.7 mm) to 4" (101.6 mm) OD, 20 ft (6.1 m) lengths
Process(es):	100% Bore-scoped and Electropolished to minimize ID surface anomalies for an ultra-smooth, corrosion resistant, chromium enriched surface
Finishes:	10 µ-in Ra (0.25 µm) ID Max., 15 µ-in Ra (0.4 µm) ID Max., and 30 µ-in Ra (0.8 µm) OD Max. surface roughness
Packaging:	ID cleaning in a certified ISO 14644-1 Class 5 cleanroom with a 99.9999% pure electronics grade nitrogen purge, plastic capped ends, heat-sealed with 6-mil poly sleeves and wood boxed for shipment

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